



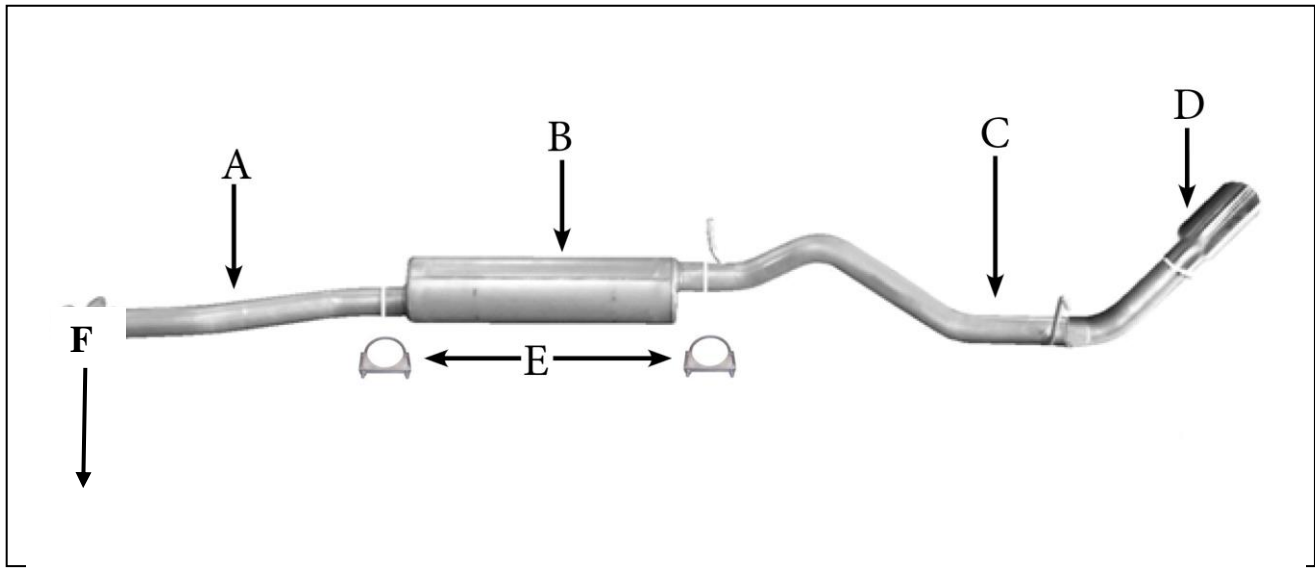
Installation Instructions

Cat-Back Single Exhaust

Colorado / Canyon 2.5L-3.6L 2/4WD

Crew Cab, Long Bed/Short Bed & Z71

Part #615634B



ITEM	PART	QUANTITY	DESCRIPTION
A	999700871S-1	1	3.0" Headpipe w/ flange GP-115
B	55153S	1	Oval Muffler
C	999700872S	1	3" Tailpipe w/ hangers
D	500641-B	1	Black Ceramic Tip
E	OHD300	2	3" Band Clamp
F	4160	1	3" Clamp Hanger

Thank you for purchasing our Gibson Exhaust System for your vehicle.
If you need further assistance, please do not hesitate to call our technical department at
(800) 528 -3044 Monday through Friday, 8am to 5 pm.

Installation Instructions #615634B

When installing this exhaust system make sure to use proper safety precautions. Use jack stands when working under the vehicle, set parking brake, block tires and use safety glasses and gloves. Allow exhaust to cool before attempting installation. Severe injury or burns could occur if safety measures are not taken.

SUGGESTED TOOLS: 1/2", 9/16", 15mm wrenches & sockets, WD-40, hacksaw, jack stand, and Sawzall

1. Disconnect the negative battery cable before removal of OEM exhaust. This will allow the computer to reset and recognize the new exhaust. Lay out the exhaust on the floor so it looks like the drawing and compare parts with manual.



2. To remove your stock exhaust, unbolt the 2-bolt flange located in front of the muffler. Then cut off your tailpipe. Leave all rubber grommets in place. Use WD-40 to aid in the removal of the hangers from the rubber grommets.



6. Install tailpipe #C into muffler 1.5-2". Insert welded hangers into rubber grommets. Use clamp #F to secure. Do not tighten.



3. Install headpipe #A onto your existing stock 2-bolt flange. Use factory nuts to secure. Leave loose until the whole system is installed. Insert welded hanger into rubber grommet.

On short bed cut 12.5" off headpipe.



7. Install exit pipe #d onto the tailpipe, use clamp #F to secure the two pipes together. (Rotate for the best fit on your vehicle.)



4. Install muffler #B onto headpipe #A 1.5-2" with louvers facing towards the converter. Use a jack stand to support the muffler



8. Install stainless steel tip. Clamp down. When you have everything in place, firmly tighten all bolts and clamps down securely. Inspect all fasteners after 25-50 miles of operation and re-tighten as necessary.

GIBSON EXHAUST systems are designed on a factory stock vehicle. Any aftermarket products installed could increase the sound levels of the exhaust.

Make sure there is a 1" clearance from ALL rubber brake lines, shock boots, lines, tires, etc. to prevent heat related damage or fire.